

EXPIRATION ON 31<sup>st</sup> OF JULY 2023



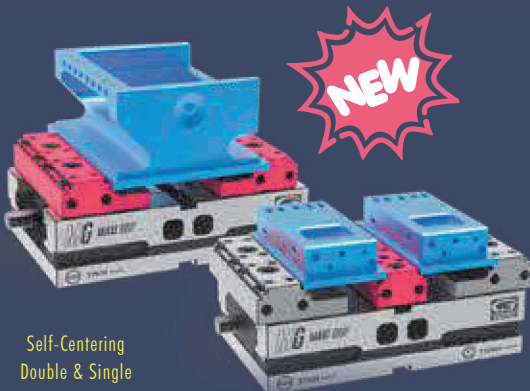
www.gerardi.it

Bologna - March 29<sup>th</sup> > 31<sup>st</sup>



ENGLISH

# SPECIAL OFFER



Self-Centering  
Double & Single

## MaxiGrip

SELF-CENTERING VISE - 3 CLAMPINGS IN 1  
FINALLY AVAILABLE!

MADE IN ITALY



5

YEARS WARRANTY



Scansiona il  
QR per scoprirla



Expiration 31st of July 2023

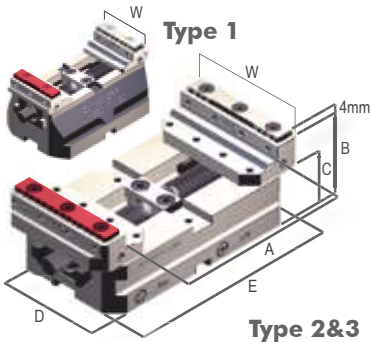
## SELF CENTERING VISES WITH REVERSIBLE JAWS - IDEAL FOR 5 AXIS MACHINING CENTRES

### Art.650



Standard equipment: 1 Box wrench, 1 Calibrated centering, 2 positioning key-nuts and 2 self-centering key-nuts

**+** Magnetic Workstop Art. 370EM



Typo	1 - 12kN			2 - 22kN				3 - 32kN				
Jaw width W	50			88				123				
Max opening A	54	94	134	96	136	176	216	133	183	233	283	333
Vise height B	65			65				89				
Base height C	45			38				57				
Base width D	79,9			89,9				124,9				
Base width E	80	120	160	120	160	200	240	160	210	260	310	360
Kg	1,9	2,7	3,4	3,6	4,4	5,2	5,8	9,1	10,9	12,8	14,8	17
Code	7.65.01080	7.65.01120	7.65.01160	7.65.02120	7.65.02160	7.65.02200	7.65.02240	7.65.03160	7.65.03210	7.65.03260	7.65.03310	7.65.03360
LIST PRICE €	<del>754</del>	<del>870</del>	<del>985</del>	<del>927</del>	<del>1.043</del>	<del>1.159</del>	<del>1.275</del>	<del>1.506</del>	<del>1.737</del>	<del>1.969</del>	<del>2.317</del>	<del>2.548</del>
SPECIAL PRICE €	649	749	849	749	849	949	1.049	1.249	1.349	1.449	1.749	1.949

### GRIP INSERTS SUITABLE FOR ANY KIND OF HARDNESS AND MATERIAL



Smooth + Rough  
For soft material clamping and final



Grip pitch 1,5mm  
For standard workpieces hardness



Grip pitch 2mm  
For hardened workpieces clamping



Grip pitch 11mm  
For soft material clamping  
**Included**



Dove tail  
Irreversible dove tail clamping



Central fixed  
From single to double clamping

Art.650S		
7.65.0S		
1000	2000	3000
<del>€ 78</del>	<del>€ 78</del>	<del>€ 78</del>
€ 58	€ 58	€ 58

Art.650T G01		
7.65.0T		
1000/G01	2000/G01	3000/G01
<del>€ 39</del>	<del>€ 50</del>	<del>€ 78</del>
€ 29	€ 37	€ 58

Art.650T G02		
7.65.0T		
1000/G02	2000/G02	3000/G02
<del>€ 39</del>	<del>€ 50</del>	<del>€ 78</del>
€ 29	€ 37	€ 58

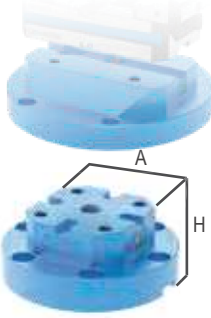
Art.650T G11		
7.65.0T		
1000/G11	2000/G11	3000/G11
<del>€ 39</del>	<del>€ 50</del>	<del>€ 78</del>
€ 29	€ 37	€ 58

Art.650R		
7.65.0R		
1000	2000	3000
<del>€ 34</del>	<del>€ 34</del>	<del>€ 34</del>
€ 25	€ 25	€ 25

Art.650X		
7.65.0X		
1000	2000	3000
<del>€ 166</del>	<del>€ 193</del>	<del>€ 214</del>
€ 122	€ 142	€ 158

### RISERS FOR COMPACT GRIP VISES

### Art.651H



H	Type	1			2				3				
	Min A	80	120	160	120	160	200	240	160	210	260	310	360
50	Code	7.65.1H1080/050	7.65.1H1120/050	7.65.1H1160/050	7.65.1H2120/050	7.65.1H2160/050	7.65.1H2200/050	7.65.1H2240/050	7.65.1H3160/050	7.65.1H3210/050	7.65.1H3260/050	7.65.1H3310/050	7.65.1H3360/050
	LIST PRICE €	<del>401</del>	<del>477</del>	<del>570</del>	<del>570</del>	<del>570</del>	<del>570</del>	<del>705</del>	<del>660</del>	<del>660</del>	<del>1.016</del>	<del>1.053</del>	<del>1.218</del>
	SPECIAL PRICE €	350	400	450	450	500	550	600	650	650	950	1.000	1.100
75	Code	7.65.1H1080/075	7.65.1H1120/075	7.65.1H1160/075	7.65.1H2120/075	7.65.1H2160/075	7.65.1H2200/075	7.65.1H2240/075	7.65.1H3160/075	7.65.1H3210/075	7.65.1H3260/075	7.65.1H3310/075	7.65.1H3360/075
	LIST PRICE €	<del>412</del>	<del>501</del>	<del>601</del>	<del>601</del>	<del>601</del>	<del>601</del>	<del>750</del>	<del>704</del>	<del>704</del>	<del>1.073</del>	<del>1.112</del>	<del>1.287</del>
	SPECIAL PRICE €	350	400	500	500	550	600	600	650	700	950	1.000	1.100
100	Code	7.65.1H1080/100	7.65.1H1120/100	7.65.1H1160/100	7.65.1H2120/100	7.65.1H2160/100	7.65.1H2200/100	7.65.1H2240/100	7.65.1H3160/100	7.65.1H3210/100	7.65.1H3260/100	7.65.1H3310/100	7.65.1H3360/100
	LIST PRICE €	<del>424</del>	<del>523</del>	<del>634</del>	<del>634</del>	<del>634</del>	<del>634</del>	<del>796</del>	<del>746</del>	<del>746</del>	<del>1.133</del>	<del>1.171</del>	<del>1.357</del>
	SPECIAL PRICE €	350	400	500	500	550	600	650	650	700	950	1.000	1.100

### PYRAMIDAL SUPPORT FOR 5TH AXIS CENTRES - INCLUDED MOUNTED & ALIGNED VISES

### Art.643H

Standard equipment: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

MOUNTING & ALIGNMENT INCLUDED



Art.660 Quick Change Tables

Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises (with or without quick change tables) tilted at 45° or 60° thus increasing the working space and allowing the contemporary machining of multiple workpieces even in hardly reachable points.

KIT 1		KIT 2		KIT 3	
<p>Art.650 T.1x120</p> <p>60°</p>		<p>Art.650 T.2x200</p> <p>45°</p>		<p>Art.650 T.3x210</p> <p>45°</p>	
Type	1 (ø200)	Type	2 (ø308)	Type	3 (ø360)
Height	170	Height	136	Height	190
Code	7.64.3H100	Code	7.64.3H200	Code	7.64.3H300
PRICE LIST €	<del>4.373</del>	PRICE LIST €	<del>5.571</del>	PRICE LIST €	<del>7.525</del>
SPECIAL PRICE €	3.400	SPECIAL PRICE €	4.200	SPECIAL PRICE €	5.300

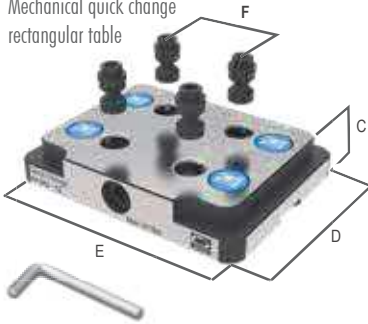


## QUICK CHANGE TABLE FOR COMPACTGRIP VISES - IDEAL FOR 5 AXIS MACHINES

NOT AVAILABLE FOR GERMAN & AUSTRIAN MARKET

### Art.660

Mechanical quick change rectangular table



Standard equipment: 4 Pull-studs Art.660B

Type	1 - 2	3
F	52	96
C	27	27
D	116	156
E	150	190
kg	3	5,2
Code	9.66.05200	9.66.09600
LIST PRICE €	<del>764</del>	<del>1.100</del>
SPECIAL PRICE €	649	949

### Art.661

Mechanical quick change round table

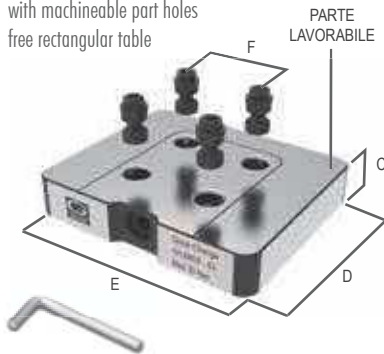


Standard equipment: 4 Pull-studs Art.660B

Type	1 - 2	3
F	52	96
ØA	156	196
ØB	120	175
C	27	27
kg	3	5,2
Code	9.66.15200	9.66.19600
LIST PRICE €	<del>732</del>	<del>1.069</del>
SPECIAL PRICE €	649	949

### Art.660S

Mechanical quick change hardened with machineable part holes free rectangular table



Standard equipment: 4 Pull-studs Art.660B

Type	1 - 2	3
F	52	96
C	27	27
D	126	156
E	150	190
kg	3	5,2
Code	9.66.05520	9.66.05960
LIST PRICE €	<del>619</del>	<del>844</del>
SPECIAL PRICE €	549	749

Customization excluded

### Art.661S

Available Quick Change Tables for any kind of Rotary Tables or 4° Axis

Mechanical quick change hardened with machineable part holes free round table



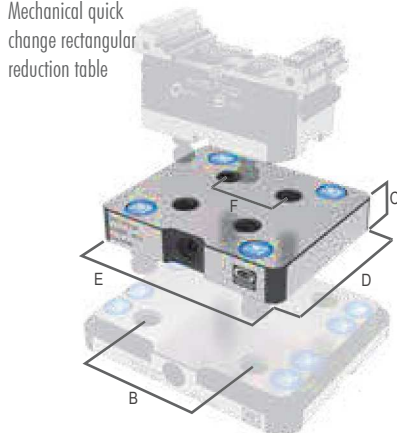
Standard equipment: 4 Pull-studs Art.660B

Type	1 - 2	3
F	52	96
ØA	158	196
C	27	27
kg	3,8	-
Code	9.66.15520	9.66.15960
LIST PRICE €	<del>675</del>	<del>1.125</del>
SPECIAL PRICE €	549	749

Customization excluded

### Art.660R

Mechanical quick change rectangular reduction table



Standard equipment: 4 Pull-studs Art.660B

F	52
B	96
C	27
D	126
E	150
kg	3,75
Code	9.66.0R210
LIST PRICE €	<del>675</del>
SPECIAL PRICE €	549

### Art.661R

Round reduction table



Standard equipment: 4 Pull-studs Art.660B

F	52
A	158
B	96
C	27
kg	3,75
Code	9.66.1R210
LIST PRICE €	<del>844</del>
SPECIAL PRICE €	549

### Art.660B

Quick change table pull studs



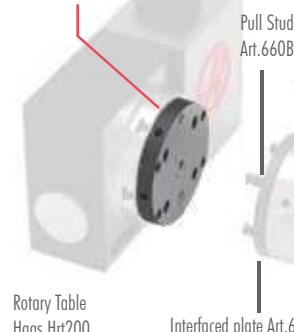
Type	1	2
Code	9.66.0B100	9.66.0B200
LIST PRICE €	30	32

### Art.661H

Rialzo base in alluminio per tavola cambio rapido, possibilità di montaggio con staffe o tramite Zero Point



### Art.661S



EXAMPLE Mounting of a round quick change table for CompactGrip vises



# STANDARD FLEX VISES

Expiration 31st of July 2023

**5**  
YEARS WARRANTY

REDUCTION UP TO  
**24%**



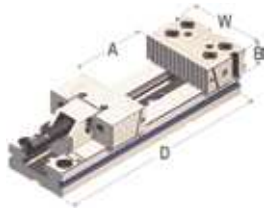
INNOVATIVE COMB SYSTEM FOR QUICK PULL-DOWN JAW PLATES CHANGE - IDEAL FOR VERTICAL MACHINING CENTRES

## Art.1A



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

**+** 4 Holding Clamps Art.298



Morsa modulare di precisione serie StandardFLEX

Type	2 - 25kN		3 - 30kN		4 - 30kN		5 - 40kN		
Max opening A	150	200	300	200	300	400	200	300	400
Jaw width W	121 mm	146 mm		171 mm		196 mm			
Jaw Height B	38	48		58		63			
Base Length D	345	420	520	455	555	655	495	595	695
Code	1.1A.20000	1.1A.32000	1.1A.33000	1.1A.42000	1.1A.43000	1.1A.44000	1.1A.52000	1.1A.53000	1.1A.54000
LIST PRICE €	<del>898</del>	<del>1.079</del>	<del>1.245</del>	<del>1.372</del>	<del>1.509</del>	<del>1.646</del>	<del>1.792</del>	<del>2.145</del>	<del>2.506</del>
SPECIAL PRICE €	789	839	949	1.189	1.239	1.339	1.489	1.789	2.039

- \* Art.230B Soft
- \* Art.230C Smooth
- \* Art.230E With step
- \* Art.230F Prismatic
- \* Art.138 Square stack type jaw
- \* Art.150 Stack type prismatic jaw
- \* Art.212 Mobile intermedia con doppio gradino
- \* Art.257 Hydraulic hand screw clamping device
- Art.297 Positioning Key Nuts ≠16

REDUCTION UP TO  
**22%**

\* When bought with a complete vise

# EXTRA LONG VISES

**5**  
YEARS WARRANTY

REDUCTION UP TO  
**28%**



VISES WITH THE EXTRA LARGE BASE DIMENSION, MUCH LONGER THAN STD VISES - IDEAL FOR VERTICAL MACHINING CENTRES

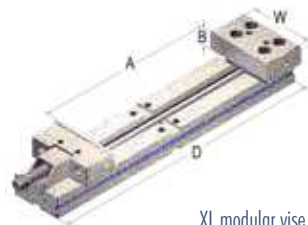
## Art.21

(Single Clamping)



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

**+** 6 Holding clamps Art. 298



XL modular vise with standard dotation

Type	2 - 25kN	3 - 30kN		4 - 30kN		
Max opening A	320	360	460	500	600	700
Jaw width W	125 mm	150 mm		175mm		
Jaw Height B	40	50		60		
Base Length D	520	580	680	766	866	966
Code	2.21.23200	2.21.33600	2.21.34600	2.21.45000	2.21.46000	2.21.47000
kg	17	32	35	52	56	61
LIST PRICE €	<del>1.113</del>	<del>1.383</del>	<del>1.532</del>	<del>1.774</del>	<del>1.932</del>	<del>2.096</del>
SPECIAL PRICE €	800	1.000	1.150	1.350	1.450	1.550

- \* Art.138 A square stack type
- \* Art.150 Prismatic stack type
- \* Art.217 Prismatic Movable
- \* Art.313 Magnetic parallel plates
- \* Art.230S Serrated jaw plate
- Art.297 Positioning Key Nuts ≠16

REDUCTION UP TO  
**22%**

\* When bought with a complete vise

# MODULAR ELEMENTS

**5**  
YEARS WARRANTY



BASE EXTENSION FOR MOVABLE JAWS FOR ART.1 - ART. 1A VISES - IDEAL FOR VERTICAL MACHINING CENTRES

## Art.51



**+** 4 Holding clamps Art. 298

Art.1/1A  
**+**  
Art.51



Type	2	3	4	5
Base Length D	160	230	240	300
Code	1.80.23160	1.80.33230	1.80.43250	1.80.53300
kg	3,4	8,2	11,5	20
LIST PRICE €	193	261	304	484



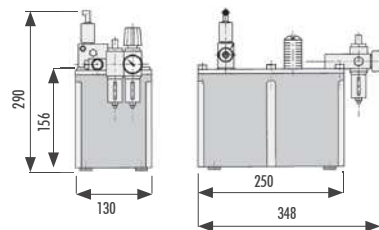
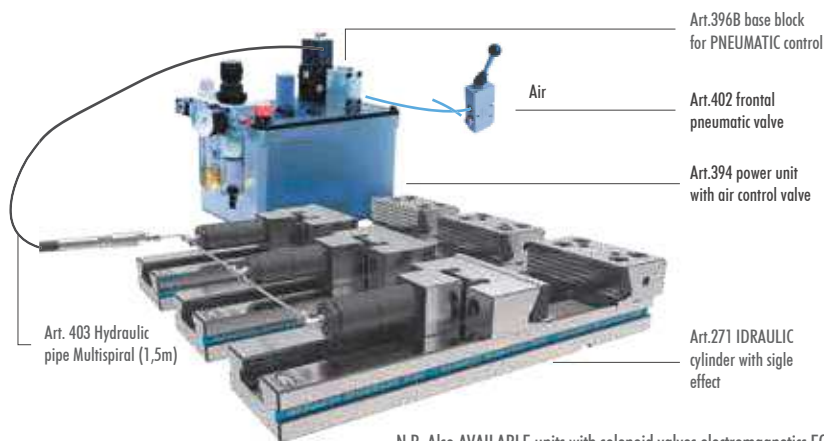
All the components are built completely with high resistance steel and case hardened



Expiration 31st of July 2023

## UNIT WITH PNEUMATIC CONTROL AND SINGLE EFFECT CYLINDER - IDEAL FOR VERTICAL MACHINING CENTRES

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A



N°1 CLAMPING

### Art.392

WISE NOT INCLUDED

Type	2	3	4	5
Stroke Art.271	26		40	
Code	4.39.22000	4.39.23000	4.39.24000	4.39.25000
LIST PRICE €	<del>1.817</del>	<del>1.829</del>	<del>1.861</del>	<del>2.046</del>
SPECIAL PRICE €	1.499	1.499	1.499	1.599

N.B. Also AVAILABLE units with solenoid valves electromagnetics FOR CNC

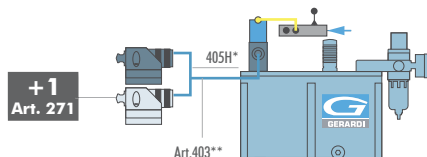
## SIMULTANEOUS VISES CLAMPING KIT

\*Art.405H Suitable galvanized steel pipe Ø6 (m1,0)  
(Not included) Codice: 4.40.5H000

### Art.392/2

(Art.271- 394 - 402 - 403)

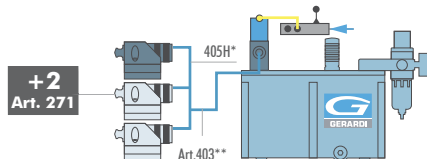
N°2 SYMULTANEOUSLY CLAMPING  
Art.392 + N°1 Art.271



Type	2	3	4	5
Code	4.39.22002	4.39.23002	4.39.24002	4.39.25002
LIST PRICE €	<del>2.187</del>	<del>2.210</del>	<del>2.276</del>	<del>2.645</del>
SPECIAL PRICE €	1.799	1.799	1.799	2.099

### Art.392/3

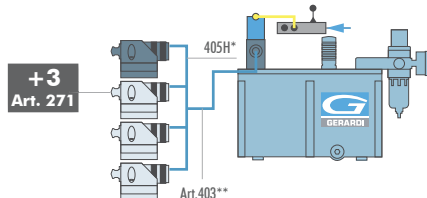
N°3 SYMULTANEOUSLY CLAMPING  
Art.392 + N°2 Art.271



Type	2	3	4	5
Code	4.39.22003	4.39.23003	4.39.24003	4.39.25003
LIST PRICE €	<del>2.557</del>	<del>2.589</del>	<del>2.686</del>	<del>3.243</del>
SPECIAL PRICE €	2.099	2.099	2.099	2.499

### Art.392/4

N°4 SYMULTANEOUSLY CLAMPING  
Art.392 + N°3 Art.271



Type	2	3	4	5
Code	4.39.22004	4.39.23004	4.39.24004	4.39.25004
LIST PRICE €	<del>2.929</del>	<del>2.969</del>	<del>3.102</del>	<del>3.842</del>
SPECIAL PRICE €	2.399	2.399	2.399	2.999

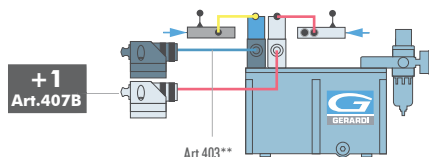
## INDEPENDENT CLAMPING GROUP KIT

\*Art.403 (Included) Hydraulic pipe Multispiral 760bar complete with rapid connection Art. 270A (m 1,5) Codice: 4.40.30000

### Art.392A/2

(Art.271- 394 - 402 - 403)

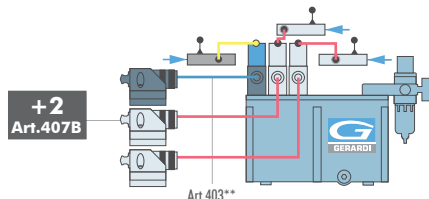
N°2 SYMULTANEOUSLY CLAMPING  
Art.392 + N°1 Art.407B



Type	2	3	4	5
Code	4.39.2A202	4.39.2A302	4.39.2A402	4.39.2A502
LIST PRICE €	<del>2.973</del>	<del>2.993</del>	<del>3.068</del>	<del>3.533</del>
SPECIAL PRICE €	2.399	2.399	2.399	2.799

### Art.392A/3

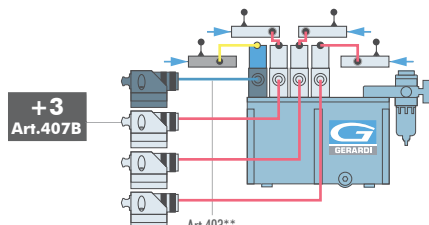
N°3 SYMULTANEOUSLY CLAMPING  
Art.392 + N°2 Art.407B



Type	2	3	4	5
Code	4.39.2A203	4.39.2A303	4.39.2A403	4.39.2A503
LIST PRICE €	<del>3.460</del>	<del>3.491</del>	<del>3.587</del>	<del>4.123</del>
SPECIAL PRICE €	2.799	2.799	2.799	3.299

### Art.392A/4

N°4 SYMULTANEOUSLY CLAMPING  
Art.392 + N°3 Art.407B



Type	2	3	4	5
Code	4.39.2A204	4.39.2A304	4.39.2A404	4.39.2A504
LIST PRICE €	<del>4.284</del>	<del>4.325</del>	<del>4.450</del>	<del>5.164</del>
SPECIAL PRICE €	3.599	3.599	3.599	4.199

Expiration 31st of July 2023

## FOR SINGLE, DOUBLE AND SELF-CENTERING CLAMPING - IDEAL FOR VERTICAL & HORIZONTAL MACHINES



Art.855 Base Body 3 in 1	Jaw width Type W	2 (94mm) - 25kN			3 (124mm) - 30kN		4 (144mm) - 30kN
		Base eight A	90	90	90	100	100
Base width B	95	95	95	125	125	145	
Base length C	400	500	600	500	600	600	
Art.855	Code	5.85.52400	5.85.52500	5.85.52600	5.85.53500	5.85.53600	5.85.54600
	LIST PRICE €	1.325	1.794	1.981	1.721	2.380	2.192
Art.855A	Code	5.85.5240A	5.85.5250A	5.85.5260A	5.85.5350A	5.85.5360A	5.85.5460A
	LIST PRICE €	1.404	1.890	2.052	1.809	2.484	2.268

### COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE

#### DOUBLE CLAMPING CONFIGURATION

**Art.860**  
Double vises with serrated jaws

Type	2		3		4	
Code	5.86.02400	5.86.02500	5.86.02600	5.86.03500	5.86.03600	5.86.04600
LIST PRICE €	<del>1.741</del>	<del>2.214</del>	<del>2.399</del>	<del>2.198</del>	<del>2.855</del>	<del>2.823</del>
SPECIAL PRICE €	1.400	1.800	1.950	1.800	2.300	2.300

**Art.863**  
Double vise with step jaws

Type	2		3		4	
Code	5.86.32400	5.86.32500	5.86.32600	5.86.33500	5.86.33600	5.86.34600
LIST PRICE €	<del>1.895</del>	<del>2.365</del>	<del>2.551</del>	<del>2.349</del>	<del>3.007</del>	<del>3.013</del>
SPECIAL PRICE €	1.550	1.900	2.100	1.900	2.450	2.450

**Art.865**  
Double vise with quick change pull down jaws (comb system)

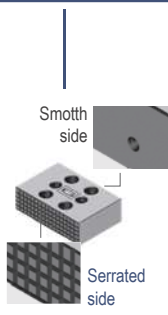
Type	2		3		4	
Code	5.86.52400	5.86.52500	5.86.52600	5.86.53500	5.86.53600	5.86.54600
LIST PRICE €	<del>2.058</del>	<del>2.528</del>	<del>2.716</del>	<del>2.655</del>	<del>3.318</del>	<del>3.436</del>
SPECIAL PRICE €	1.700	2.100	2.200	2.200	2.700	2.800

**Art.866**  
Double vise with floating step jaws (3x5)

Type	2		3		4	
Code	5.86.62400	5.86.62500	5.86.62600	5.86.63500	5.86.63600	5.86.64600
LIST PRICE €	<del>2.176</del>	<del>2.648</del>	<del>2.833</del>	<del>2.680</del>	<del>3.338</del>	<del>3.292</del>
SPECIAL PRICE €	1.800	2.200	2.300	2.200	2.700	2.700

**Art.867**  
Double vise with floating step jaws with adjustable inserts

Type	2		3		4	
Code	5.86.72400	5.86.72500	5.86.72600	5.86.73500	5.86.73600	5.86.74600
LIST PRICE €	<del>2.541</del>	<del>2.959</del>	<del>3.197</del>	<del>3.078</del>	<del>3.737</del>	<del>3.761</del>
SPECIAL PRICE €	1.999	2.328	2.516	2.423	2.941	2.960



#### \* SELF-CENTERING CONFIGURATION ONLY

Base Body - **Self-Centering Only**

**Art.855A** + **Art.810**

2 Serrated jaws

**Art.860A**

Type	2		3		4	
* LIST PRICE €	1.599	2.072	2.257	2.038	2.695	2.603

\* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

**Art.855A** + **Art.810L**

2 Step jaws

**Art.863A**

Type	2		3		4	
* LIST PRICE €	1.671	2.141	2.328	2.108	2.765	2.694

\* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

**Art.855A** + **Art.807**

2 Quick change pull down jaws

**Art.865A**

Type	2		3		4	
* LIST PRICE €	1.792	2.262	2.450	2.264	2.927	2.920

\* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

**Art.855A** + **Art.814** (n°2) + **Art.805V** (n°2)

**Art.868A**

Type	2		3		4	
* LIST PRICE €	2.051	2.502	2.676	2.514	3.151	3.231

\* For self-centering configuration ONLY, spacer Art.850T included in the price

Base Body - **Self-Centering Only**

**Art.855A** + **Art.810J**

2 Prismatic jaws

**Art.870A**

Type	2		3		4	
* LIST PRICE €	1.827	2.298	2.483	2.307	2.965	3.017

\* For self-centering configuration ONLY, spacer Art.850T included in the price

IDEAL FOR 5 AXIS MACHINING CENTRES

# MULTIFLEX VISES

Expiration 31st of July 2023

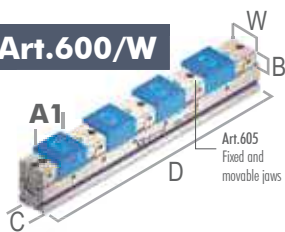
**5**  
YEARS WARRANTY

REDUCTION UP TO  
**36%**



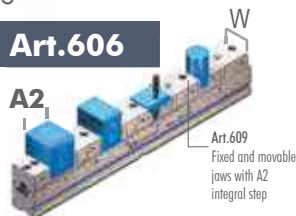
FOR MULTIPLE CLAMPING FROM 1 TO 19 WORKPIECES OF VARIOUS SIZES - IDEAL FOR VERTICAL & HORIZONTAL MACHINES

## Art.600/W

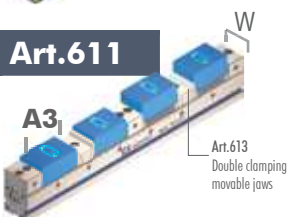


Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops. Each vise is supplied for 4 workpieces clamping.  
 (+ 6 holding clamps Art.298) (\* Types supplied for 3 workpieces clamping)

## Art.606



## Art.611



Type	Art.600 / Art.600W							Art.606				Art.611				
	mm	B	C <sup>+0 -0.02</sup>	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code	LIST PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300	<del>1.168</del>	<b>749</b>	*3x19	6.60.61300	<del>1.768</del>	<b>1.200</b>	3x21	6.61.11300	<del>1.768</del>	<b>1.200</b>
	32/25	50	400	49	4x33	6.60.01400	<del>1.269</del>	<b>849</b>	4x23	6.60.61400	<del>1.842</del>	<b>1.300</b>	4x46	6.61.11400	<del>1.842</del>	<b>1.300</b>
	32/25	50	500	49	4x58	6.60.01500	<del>1.383</del>	<b>949</b>	4x48	6.60.61500	<del>1.954</del>	<b>1.400</b>	4x71	6.61.11500	<del>1.954</del>	<b>1.400</b>
	32/25	50	600	49	4x83	6.60.01600	<del>1.507</del>	<b>1.049</b>	4x73	6.60.61600	<del>2.078</del>	<b>1.500</b>	4x96	6.61.11600	<del>2.078</del>	<b>1.500</b>
	32/25	50	700	49	4x108	6.60.01700	<del>1.685</del>	<b>1.149</b>	4x97	6.60.61700	<del>2.259</del>	<b>1.600</b>	4x121	6.61.11700	<del>2.259</del>	<b>1.600</b>
2 30kN NEW	40	75	400	74	4x12	6.60.02400	<del>1.520</del>	<b>1.099</b>	*3x28	6.60.62400	<del>2.200</del>	<b>1.550</b>	4x34	6.61.12400	<del>2.200</del>	<b>1.550</b>
	40	75	500	74	4x37	6.60.02500	<del>1.632</del>	<b>1.249</b>	4x24	6.60.62500	<del>2.316</del>	<b>1.650</b>	4x59	6.61.12500	<del>2.316</del>	<b>1.650</b>
	40	75	600	74	4x62	6.60.02600	<del>1.758</del>	<b>1.349</b>	4x49	6.60.62600	<del>2.443</del>	<b>1.750</b>	4x84	6.61.12600	<del>2.443</del>	<b>1.750</b>
	40	75	700	74	4x87	6.60.02700	<del>1.883</del>	<b>1.449</b>	4x74	6.60.62700	<del>2.569</del>	<b>1.850</b>	4x109	6.61.12700	<del>2.569</del>	<b>1.850</b>
	40	75	800	74	4x112	6.60.02800	<del>2.052</del>	<b>1.549</b>	4x99	6.60.62800	<del>2.749</del>	<b>1.950</b>	4x134	6.61.12800	<del>2.749</del>	<b>1.950</b>
3 40kN	40	75	900	74	4x137	6.60.02900	<del>2.234</del>	<b>1.749</b>	4x124	6.60.62900	<del>2.933</del>	<b>2.050</b>	4x158.5	6.61.12900	<del>2.933</del>	<b>2.050</b>
	60	100	700	99	4x59	6.60.03700	<del>2.178</del>	<b>1.649</b>	4x44	6.60.63700	<del>2.967</del>	<b>2.150</b>	4x77	6.61.13700	<del>2.967</del>	<b>2.150</b>
	60	100	800	99	4x84	6.60.03800	<del>2.357</del>	<b>1.749</b>	4x69	6.60.63800	<del>3.150</del>	<b>2.250</b>	4x102	6.61.13800	<del>3.150</del>	<b>2.250</b>
	60	100	900	99	4x109	6.60.03900	<del>2.542</del>	<b>1.949</b>	4x94	6.60.63900	<del>3.331</del>	<b>2.450</b>	4x127	6.61.13900	<del>3.331</del>	<b>2.450</b>
60	100	1000	99	4x134	6.60.03100	<del>2.785</del>	<b>2.149</b>	4x119	6.60.63100	<del>3.574</del>	<b>2.650</b>	4x152	6.61.13100	<del>3.574</del>	<b>2.650</b>	

## FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES

Art.616  
Pair of magnetic parallel plates for Art. 600

REDUCTION UP TO  
**27%**

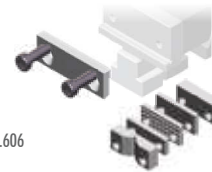
\* When bought with a complete vise



Art.610E  
Parallel jaw plate for Art.606

REDUCTION UP TO  
**23%**

\* When bought with a complete vise



# MULTITASKING VISES

**5**  
YEARS WARRANTY

REDUCTION UP TO  
**41%**



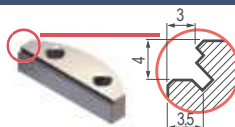
SELF-CENTERING AND ECCENTRIC VISES - IDEAL FOR 5 AXIS MACHING CENTRES

## Art.640



Standard equipment : 1 workstop, 1 exagonal wrench, pair of positioning key-nuts Art.297, 1 straight pin Art.640P

! Possible request of 2 Art.645T jaws instead Art.645E



REDUCTION UP TO  
**22%**

Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	<del>1.720</del>	<del>2.115</del>	<del>2.460</del>	<del>2.578</del>
SPECIAL PRICE €	<b>1.049</b>	<b>1.249</b>	<b>2.039</b>	<b>2.124</b>

Rialzo Semplice per morsa Art.640

Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	<del>621</del>	<del>731</del>	<del>746</del>	<del>1.133</del>
SPECIAL PRICE €	<b>400</b>	<b>450</b>	<b>600</b>	<b>900</b>

Steel risers with zero point for Art.640 for quick change  
 Standard equipment : 1 pull-stud Art.105 / 115 1 teflon cap with O-ring Art.9  
 1 positioning pin Art.640P, 1 shoulder calibrated screw Art.79

Type	1	2	3 (DOUBLE)
Altezza H	100	125	150
Code	9.63.10000	9.63.20000	9.63.30000
LIST PRICE €	<del>1.143</del>	<del>1.914</del>	<del>2.271</del>
SPECIAL PRICE €	<b>949</b>	<b>1.449</b>	<b>1.836</b>



Art.645B  
Soft Jaw

Type	1	2	3
Code	6.64.5B100	6.64.5B200	6.64.5B300
LIST PRICE €	<del>99</del>	<del>118</del>	<del>154</del>
SPECIAL PRICE €	<b>77</b>	<b>93</b>	<b>121</b>



Art.645C  
Smooth Jaw

Type	1	2	3
Code	6.64.5C100	6.64.5C200	6.64.5C300
LIST PRICE €	<del>99</del>	<del>118</del>	<del>154</del>
SPECIAL PRICE €	<b>77</b>	<b>93</b>	<b>121</b>



Art.645D  
Serrated Jaw

Type	1	2	3
Code	6.64.5D100	6.64.5D200	6.64.5D300
LIST PRICE €	<del>99</del>	<del>118</del>	<del>154</del>
SPECIAL PRICE €	<b>77</b>	<b>93</b>	<b>121</b>



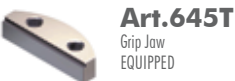
Art.645E  
Step Jaw

Type	1	2	3
Code	6.64.5E100	6.64.5E200	6.64.5E300
LIST PRICE €	<del>111</del>	<del>130</del>	<del>166</del>
SPECIAL PRICE €	<b>87</b>	<b>102</b>	<b>130</b>



Art.645F  
Prismatic Jaw

Type	1	2	3
Code	6.64.5F100	6.64.5F200	6.64.5F300
LIST PRICE €	<del>125</del>	<del>141</del>	<del>179</del>
SPECIAL PRICE €	<b>98</b>	<b>111</b>	<b>141</b>



Art.645T  
Grip Jaw EQUIPPED

Type	1	2	3
Code	6.64.5T100	6.64.5T200	6.64.5T300
LIST PRICE €	<del>125</del>	<del>141</del>	<del>179</del>
SPECIAL PRICE €	<b>98</b>	<b>111</b>	<b>141</b>



All the components are built completely with high resistance steel and case hardened



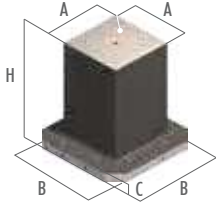
Expiration 31st of July 2023

**SOLID CAST IRON CAST WITH DOUBLE STRESS RELIEVING HEAT TREATMENT - IDEAL FOR ORIZONTAL MACHINING CENTRES MADE IN ITALY**

**STANDARD JAPANESE**

**Art.53B**

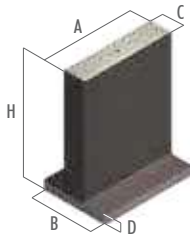
5th faccia lavorabile



Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P.€
8.53.B00080	260	400	45	-	550	197	<del>1.799</del>	1.550
8.53.B00081	260	400	45	-	660	228	<del>2.076</del>	1.690
8.53.B00100	260	500	45	-	650	255	<del>2.346</del>	2.000
8.53.B00105	260	500	45	-	750	284	<del>2.432</del>	2.000
8.53.B00115	310	500	45	-	900	383	<del>3.447</del>	2.700
8.53.B00171	360	500	45	-	700	356	<del>3.231</del>	2.500
8.53.B00180	360	630	45	-	820	452	<del>4.094</del>	3.200
*8.53.B00211	510	630	45	-	860	61	<del>5.687</del>	3.550

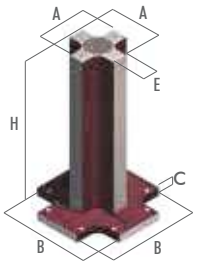
\*Solo per pallet a cave a "T"

**Art.55B**



Code	A	B	C	D	H	kg	LIST PRICE €	SPECIAL P.€
8.55.B00052	400	400	160	50	660	244	<del>2.276</del>	1.800
8.55.B00053	500	500	160	50	700	331	<del>3.039</del>	2.300
8.55.B00054	500	500	210	55	600	316	<del>2.953</del>	2.300
8.55.B00170	630	450	160	55	820	460	<del>4.220</del>	3.200
8.55.B00172	630	630	210	55	850	545	<del>5.027</del>	3.540
8.55.B00190	800	450	160	65	800	604	<del>5.635</del>	4.040

**Art.57B**



Code	A	B	C	E	H	kg	LIST PRICE €	SPECIAL P.€
8.57.B00100	210	500	40	80	750	157	<del>1.632</del>	1.450
8.57.B00110	280	500	40	80	850	235	<del>2.024</del>	1.900
8.57.B00120	240	500	40	110	850	218	<del>1.951</del>	1.650
8.57.B00130	310	500	40	150	850	269	<del>2.348</del>	1.950
8.57.B00140	310	630	40	150	950	327	<del>2.657</del>	2.250

**Art.53B2 PLUS**

Code	kg	LIST PRICE €	SPECIAL P.€
8.53.B20080	182	<del>2.292</del>	1.950
8.53.B20081	204	<del>2.601</del>	2.050
8.53.B20100	238	<del>2.938</del>	2.400
8.53.B20105	254	<del>3.046</del>	2.500
8.53.B20115	354	<del>4.185</del>	3.300
8.53.B20171	326	<del>3.923</del>	3.050
8.53.B20180	427	<del>5.123</del>	4.000
8.53.B20211	593	<del>6.905</del>	4.350

**Art.55B2 PLUS**

Code	kg	LIST PRICE €	SPECIAL P.€
8.55.B20052	206	<del>2.763</del>	2.150
8.55.B20053	303	<del>3.690</del>	2.800
8.55.B20054	301	<del>3.585</del>	2.800
8.55.B20170	433	<del>5.124</del>	4.000
8.55.B20172	520	<del>6.104</del>	4.300
8.55.B20190	782	<del>6.842</del>	4.900

**Art.57B2 PLUS**

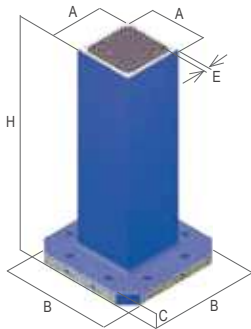
Code	kg	LIST PRICE €	SPECIAL P.€
8.57.B20100	155	<del>2.014</del>	1.800
8.57.B20110	241	<del>2.532</del>	2.200
8.57.B20120	216	<del>2.481</del>	2.150
8.57.B20130	232	<del>2.887</del>	2.350
8.57.B20140	325	<del>3.197</del>	2.550

- A** One integral G30 cast iron casting rough milled with double stressrelieving heat treatment. Wall thickness 43-45 mm (10 mm stock)
- B** Rough milled casting with machined and hand scraped base face for direct clamping on Japanese standard pallet. Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis.
- C** Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm
- B2 PLUS** 1mm overstock on each side. Ready for installation and to be machined for reset with machine axis
- E** Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm
- F** Integral cube with hardened bushing 100 Cr6 and stainless steelhelicoils. Tolerance ± 0,02 mm

**INTEGRAL VISE-CUBE WITH BASE PLATE**

**Art.53B1**

Light Cube  
Finished Base

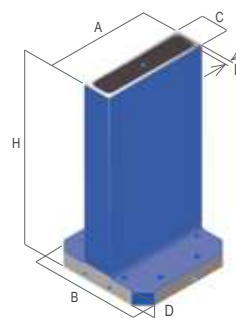


REDUCTION UP TO  
**21%**



**Art.55B1**

2 sides tombstones light  
Finished Base



REDUCTION UP TO  
**21%**



Dimensions									
A	B	C	E	H	kg	Code	LIST PRICE €	SPECIAL PRICE €	
210	400	45	25	750	167	8.53.B10055	<del>1.799</del>	1.416	
260	400	45	25	850	229	8.53.B10085	<del>2.169</del>	1.707	
260	500	45	25	750	234	8.53.B10105	<del>2.367</del>	1.863	
360	500	45	30	900	400	8.53.B10182	<del>3.352</del>	2.638	
360	630	45	30	950	468	8.53.B10185	<del>4.014</del>	3.159	
460	630	45	35	950	634	8.53.B10205	<del>5.010</del>	3.943	

E= Wall tickness

Dimensions									
A	B	C	D	E	H	kg	Code	LIST PRICE €	SPECIAL PRICE €
400	400	110	55	25	750	193	8.55.B10045	<del>2.049</del>	1.613
400	400	160	55	25	850	239	8.55.B10050	<del>2.274</del>	1.790
500	500	160	55	25	750	277	8.55.B10053	<del>2.676</del>	2.106
500	500	210	55	30	900	402	8.55.B10085	<del>3.428</del>	2.699
630	630	210	55	30	950	553	8.55.B10172	<del>4.614</del>	2.632

E= Wall tickness





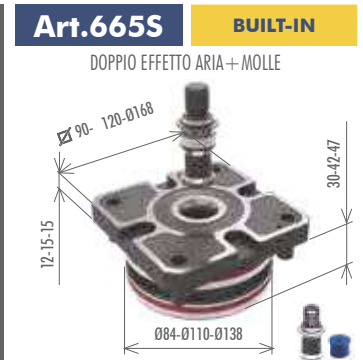
Expiration 31st of July 2023

SET UP TIMES REDUCED OF 90%, REPEATABILITY WITHIN 0,005 MM - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

## THE CLASSIC MULTIPLE PNEUMATIC

Standard Equipment: 1 pull-stud Art.11A  
1 Teflon cup with O-Ring Art.9

## THE HERMETIC SINGLE PNEUMATIC



Type	1	2	3
Code	9.66.41000	9.66.42000	9.66.43000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	<del>613</del>	<del>923</del>	<del>1.159</del>
OFFER €	€ 499	€ 599	€ 999

Type	1	2	3
Code	9.66.51000	9.66.52000	9.66.53000
kN	5,4	10	16
Double effect kN	NOT AVAILABLE		
LIST PRICE €	<del>494</del>	<del>801</del>	<del>1.043</del>
OFFER €	€ 399	€ 499	€ 899

Type	1	2	3
Code	9.66.4S100	9.66.4S200	9.66.4S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	<del>710</del>	<del>1.006</del>	<del>1.159</del>
OFFER €	€ 599	€ 699	€ 999

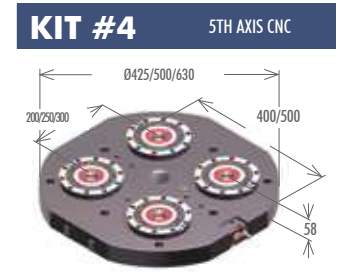
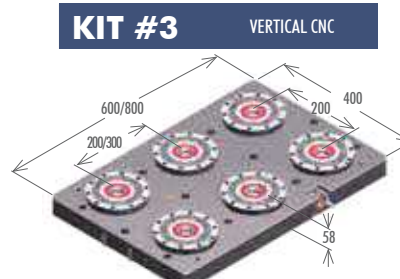
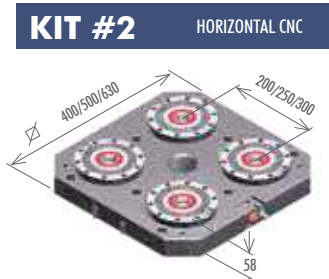
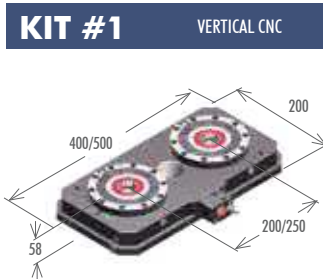
Type	1	2	3
Code	9.66.5S100	9.66.5S200	9.66.5S300
kN	5,4	10	16
Double effect kN	12,7	27	40
LIST PRICE €	<del>592</del>	<del>887</del>	<del>1.043</del>
OFFER €	€ 499	€ 599	€ 899

Clamping force 5 ⇒ 40 kN / Holding force more than 60 kN / Pneumatic release 6 ⇒ 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning / Only for SINGLE ZERO POINT (S version): 4 KEYWAYS and DOUBLE EFFECT FUNCTION

## PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

KIT #3 E #4 STANDARD POSITIONING & LOCKING INCLUDED, SPECIFIC LOCKING **EXTRA\***



Art.81P	BASE PLATE	
	200x400	200x500
LIST PRICE €	<del>2.644</del>	<del>2.711</del>
SPECIAL P.€	1.749	1.849

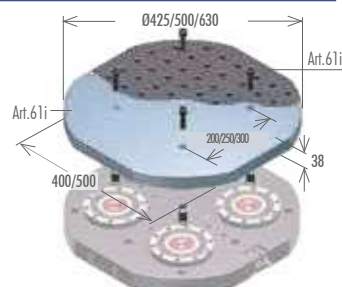
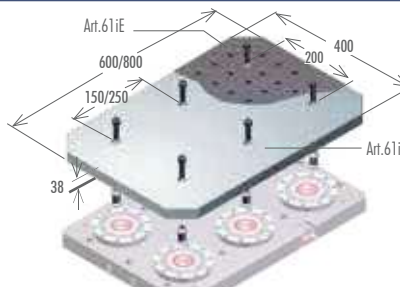
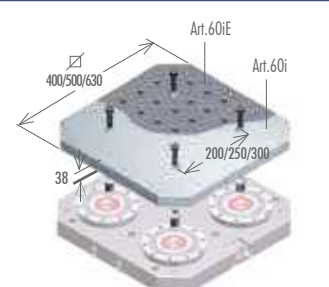
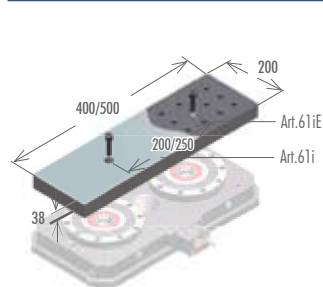
Art.80P	BASE PLATE		
	400x400	500x500	630x630
LIST PRICE €	<del>4.737</del>	<del>4.958</del>	<del>5.432</del>
SPECIAL P.€	3.199	3.399	3.899

Art.81P	BASE PLATE	
	400x600	400x800
LIST PRICE €	<del>6.830</del>	<del>7.118</del>
SPECIAL P.€	4.499	4.799

Art.82P	ROUND BASE PLATE		
	0425	0500	0630
LIST PRICE €	<del>4.958</del>	<del>4.936</del>	<del>5.508</del>
SPECIAL P.€	3.399	3.499	3.999

## INTERFACE PLATES FOR ZERO POINT BASE PLATES

\*Contact Us and require the technical drawing



Art.61iC	SMOOTH	
	200x400	200x500
LIST PRICE €	<del>908</del>	<del>976</del>
SPECIAL P.€	549	649
Art.61iE	INTEGRAL GRID	
LIST PRICE €	<del>1.101</del>	<del>1.213</del>
SPECIAL P.€	649	749

Art.60iC	SMOOTH		
	400x400	500x500	630x630
LIST PRICE €	<del>1.112</del>	<del>1.339</del>	<del>1.679</del>
SPECIAL P.€	863	1.039	1.303
Art.60iE	INTEGRAL GRID		
LIST PRICE €	<del>1.461</del>	<del>1.910</del>	<del>3.000</del>
SPECIAL P.€	1.040	1.360	2.136

Art.61iC	SMOOTH	
	400x600	400x800
LIST PRICE €	<del>1.701</del>	<del>2.268</del>
SPECIAL P.€	1.320	1.760
Art.61iE	INTEGRAL GRID	
LIST PRICE €	<del>2.022</del>	<del>2.875</del>
SPECIAL P.€	1.440	2.048

Art.62iC	SMOOTH		
	0425	0500	0630
LIST PRICE €	<del>1.192</del>	<del>1.361</del>	<del>1.588</del>
SPECIAL P.€	924	1.056	1.232
Art.62iE	INTEGRAL GRID		
LIST PRICE €	<del>1.461</del>	<del>1.865</del>	<del>2.494</del>
SPECIAL P.€	1.040	1.328	1.776



Expiration 31st of July 2023

## HYDRAULIC OR PNEUMATIC VISE DOUBLE EFFECT - IDEAL FOR 5 AXIS MACHINING CENTRES

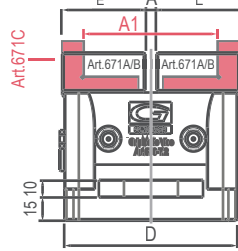
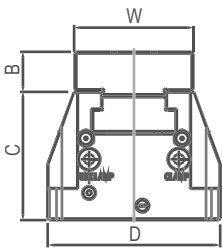
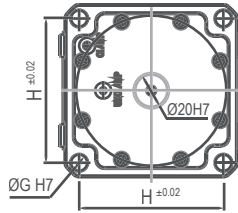
### Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P) - 2 Niplon o 2 Art.PN04 - No return valve (Art.PN16)

Type	2	3	4
Jaw width W	74	99	124
Max opening A	6,4	8,5	12
Max opening A1	88,9	130,2	162
Vise height C+B	105	135	165
Base height C	80	105	130
Base lenght D	106	166	206
Jaw lenght E	52	78	96
Pitch centering and fixing holes H	90	140	170
Air pressure	Max 10BAR		
<b>Clamping force</b>	<b>7 kN</b>	<b>14,4 kN</b>	<b>16,9 kN</b>
ART.670 Pneumatic - Code	7.67.OPN20	7.67.OPN30	7.67.OPN40
LIST PRICE €	1.737	2.317	3.069
Pressure	30 Bar	30Bar	25 Bar
<b>Clamping force</b>	<b>19 kN</b>	<b>37,5 kN</b>	<b>47 kN</b>
ART.670 Hydraulic - Code	7.67.OID20	7.67.OID30	7.67.OID40
LIST PRICE €	1.737	2.317	3.069



**Art.671A**  
Soft Jaw



**Art.671B**  
Soft narrow jaw



**Art.671C**  
Jaw for narrow width standard jaw plates



**Art.243**  
Hardened grooved straight jaw plate



**Art.245**  
Hardened smooth straight jaw plate



**Art.247G**  
Straight plate with GRIP inserts

## INTERFACED PLATE FOR GRIP MATIC VISES - IDEAL FOR 5 AXIS MACHINING CENTRES

### Art.670CP

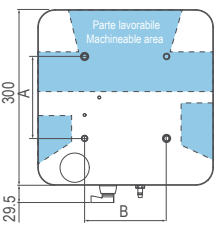
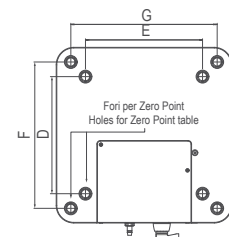
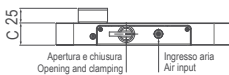
### SEMI-AUTOMATIC



Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.



Type	2	3	4
Holes pitch A	90	140	170
Holes pitch B	90	140	170
Plate height C	38	38	38
Pitch holes (Zero Point) D	200	200	200
Pitch holes (Zero Point) E	200	200	200
Pitch holes (Zero Point) F	250	250	250
Pitch holes (Zero Point) G	250	250	250
Air pressure	Max 10BAR		
<b>Clamping Force</b>	<b>7 kN</b>	<b>14,4 kN</b>	<b>16,9 kN</b>
Code	7.67.OCP20	7.67.OCP30	7.67.OCP40
LIST PRICE €	2.204	2.204	2.204



### Art.670AP

### AUTOMATIC

Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).

\* Minimum price, PERSONALIZATION INCLUDED



100% CUSTOMIZABLE PLATE			
Type	2	3	4
Air pressure	Max 10BAR		
<b>Clamping force</b>	<b>7 kN</b>	<b>14,4 kN</b>	<b>16,9 kN</b>
ART.670 Pneumatic - Code	7.67.OAP20	7.67.OAP30	7.67.OAP40
LIST PRICE € *	2.424	2.424	2.424

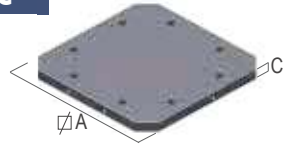




## SQUARE, RECTANGULAR AND ROUNDED - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

### SQUARE BASE PLATES ( STEEL ) - IDEAL FOR VERTICAL & HORIZONTAL MACHINING CENTRES

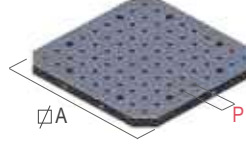
#### Art. 60C



Tailor made smooth pallet base plate. Two faces ground

A	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	38	45	8.60.C40404S	<del>1.112</del>	<b>899</b>
500	38	70	8.60.C50504S	<del>1.339</del>	<b>1.099</b>
630	38	115	8.60.C63634S	<del>1.679</del>	<b>1.349</b>
800	38	180	8.60.C80804S	<del>2.200</del>	<b>1.799</b>

#### Art. 60E

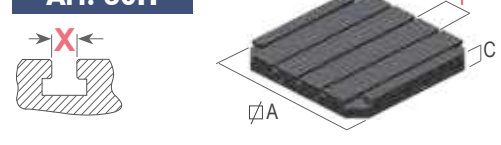


P = Pitch 40 or 50mm

Tailor made grid type with solid calibrated holes and threads

A	C	Kg	Code	P= 40		P= 50	
				LIST PRICE €	SPECIAL PRICE €	LIST PRICE €	SPECIAL PRICE €
400	48	55	8.60.E40400S	<del>1.798</del>	<b>1.299</b>	<del>1.461</del>	<b>1.099</b>
500	48	85	8.60.E50500S	<del>2.359</del>	<b>1.699</b>	<del>1.910</del>	<b>1.399</b>
630	48	135	8.60.E63630S	<del>3.617</del>	<b>2.599</b>	<del>3.000</del>	<b>2.199</b>
800	48	240	8.60.E80800S	<del>5.616</del>	<b>4.099</b>	<del>3.932</del>	<b>2.900</b>

#### Art. 60H



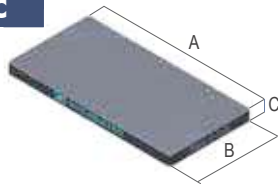
Tailor made with parallel slots Order must include X and Y dimensions

A	C	X*	Y	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	100	80	8.60.H40400S	<del>1.910</del>	<b>1.499</b>
500	73	16	100	115	8.60.H50500S	<del>2.696</del>	<b>2.099</b>
630	73	16	100	205	8.60.H63630S	<del>3.932</del>	<b>2.999</b>
800	73	16	100	290	8.60.H80800S	<del>4.493</del>	<b>3.499</b>

\* X = 16mm e 18mm standard. Other dimension on request

### RECTANGULAR BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

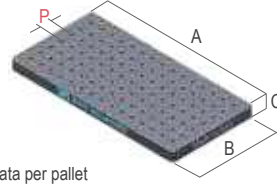
#### Art. 61C



Piastra base liscia interfacciata. Piani rettificati

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	71	8.61.C40600S	<del>1.701</del>	<b>1.399</b>
600	500	38	89	8.61.C50600S	<del>1.928</del>	<b>1.549</b>
800	400	38	95	8.61.C40800S	<del>2.268</del>	<b>1.799</b>
900	450	38	120	8.61.C45900S	<del>2.835</del>	<b>2.299</b>
1000	500	38	149	8.61.C50100S	<del>3.402</del>	<b>2.699</b>

#### Art. 61E



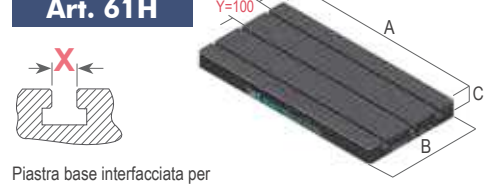
P = Pitch 40 or 50mm

Piastra base a reticolo interfacciata per pallet con fori calibrati e filettati integrali

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	38	90	8.61.E40600S	<del>2.022</del>	<b>1.499</b>
600	500	38	112	8.61.E50600S	<del>2.472</del>	<b>1.799</b>
800	400	38	119	8.61.E40800S	<del>2.875</del>	<b>2.099</b>
900	450	38	150	8.61.E45900S	<del>3.370</del>	<b>2.499</b>
1000	500	38	188	8.61.E50100S	<del>3.932</del>	<b>2.899</b>

Tolerance ± 0,02 mm, Grid pitch 40mm = Ø 12 / M10 - Grid pitch 50mm = Ø 16 / M12

#### Art. 61H



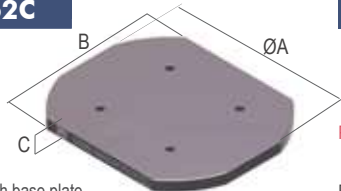
Piastra base interfacciata per pallet con cave parallele Order must include X and Y dimensions

A	B	C	X*	Y	Kg	Code	LIST PRICE €	SPECIAL PRICE €
600	400	73	16	122	8.61.H40600S	<del>2.472</del>	<b>1.899</b>	
600	500	73	16	155	8.61.H50600S	<del>3.370</del>	<b>2.599</b>	
800	400	73	16	165	8.61.H40800S	<del>3.033</del>	<b>2.399</b>	
900	450	73	16	212	8.61.H45900S	<del>4.493</del>	<b>3.499</b>	
1000	500	73	16	237	8.61.H50100S	<del>5.055</del>	<b>3.899</b>	

\* X = 16mm e 18mm standard. Other dimension on request

### ROUNDED BASE PLATES (STEEL) - IDEAL FOR VERTICAL MACHINE CENTRES

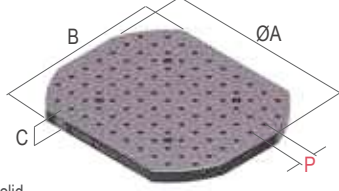
#### Art. 62C



Rounded smooth base plate. Faces ground

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.C4032S	<del>1.192</del>	<b>949</b>
500	400	38	58	8.62.C5040S	<del>1.361</del>	<b>1.099</b>
630	500	38	93	8.62.C6350S	<del>1.588</del>	<b>1.299</b>
800	630	38	-	8.62.C8063S	<del>2.042</del>	<b>1.599</b>

#### Art. 62E



P = Pitch 40 or 50mm

Rounded base plate with solid calibrated holes and threads

A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	320	38	37	8.62.E4032S	<del>1.461</del>	<b>1.099</b>
500	400	38	58	8.62.E5040S	<del>1.865</del>	<b>1.399</b>
630	500	38	93	8.62.E6350S	<del>2.494</del>	<b>1.799</b>
800	630	38	150	8.62.E8063S	<del>3.617</del>	<b>2.599</b>

Tolerance ± 0,02 mm, Grid pitch 50mm = Ø 16 / M12

#### Art. 62H



Round pallet base plate with parallel slots Order must include X and Y dimensions

A	C	X*	Y	Kg	Code	LIST PRICE €	SPECIAL PRICE €
400	73	16	-	8.62.H4032S	<del>1.910</del>	<b>1.499</b>	
500	73	16	-	8.62.H5040S	<del>2.696</del>	<b>2.099</b>	
630	73	16	-	8.62.H6350S	<del>3.932</del>	<b>2.999</b>	
800	73	16	-	8.62.H8063S	<del>4.493</del>	<b>3.499</b>	

\* X = 16mm e 18mm standard. Other dimension on request

# STATIC TOOL HOLDERS

MADE IN ITALY



**2**  
YEARS WARRANTY

REDUCTION UP TO  
**20%**



Expiration 31st of July 2023

SAVE PURCHASING STATIC TOOL HOLDERS - CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

SCAN THE QR CODE AND CHOOSE FROM A WIDE RANGE ON THE CATALOGUE



Ask the password to your supplier

DIN 69880

DMG MORI

Mazak

LOKUMA

**BMT**  
Bolt Mounted Turret



**FU** Nakamura-Tome

**PTW**  
TSUGAMI CORPORATION

EXAMPLE KIT 1

**2 PCS**

PURCHASING  
**2 STATIC TOOLS**

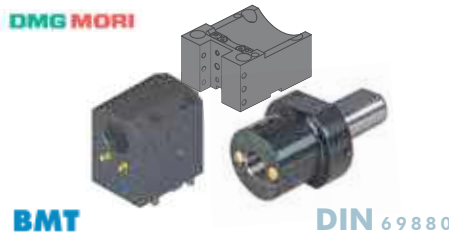


REDUCTION UP TO  
**10%**

EXAMPLE KIT 2

**3 PCS**

PURCHASING  
**3 STATIC TOOLS**

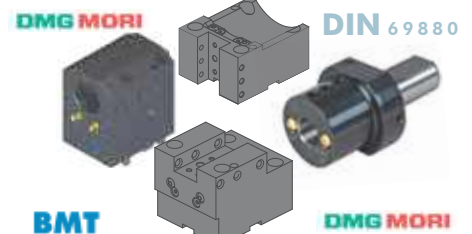


REDUCTION UP TO  
**15%**

EXAMPLE KIT 3

**4 PCS**

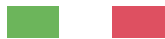
PURCHASING  
**4 STATIC TOOLS**



REDUCTION UP TO  
**20%**

## UNIVERSAL QUICK CHANGE ADAPTORS

MADE IN ITALY

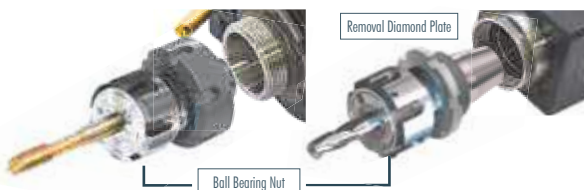


**2**  
YEARS WARRANTY

REDUCTION UP TO  
**22%**



NEW TYPES 2.0 - COMPATIBLE WITH ALL ER OUTPUTS



**PATENTED**  
REMOVABLE DIAMOND PLATE



PRICE LIST 412€ EACH

- Reduce set-up time and possibility of offline tool presetting
- Universal HIGH TORQUE modular quick change adaptor
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply
- Using the quick change adaptors, we suggest not to exceed 10.000 Rpm

WHILE STOCK LASTS!

**2 PCS**

PURCHASING  
**2 UNIVERSAL QUICK CHANGES**  
(INTERNAL OR EXTERNAL NUTS)



KIT1

REDUCTION UP TO  
**13%**

**3 PCS**

PURCHASING  
**3 UNIVERSAL QUICK CHANGES**  
(INTERNAL OR EXTERNAL NUTS)



KIT2

REDUCTION UP TO  
**17%**

**4 PCS**

PURCHASING  
**4 UNIVERSAL QUICK CHANGES**  
(INTERNAL OR EXTERNAL NUTS)



KIT3

REDUCTION UP TO  
**22%**



A wide range of driven tools with an unbeatable price / quality ratio

# DRIVEN TOOL HOLDERS

MADE IN ITALY



**2**  
YEARS WARRANTY

REDUCTION UP TO  
**32%**



Expiration 31st of July 2023

## DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!

**BMT**

Boit Mounted Turret

COMPATIBLE WITH

DOOSAN / HARDINGE / SAMSUNG / HWACHEON / HYTNDAU WUA / VICTOR / HAAS



Axial

80 BAR

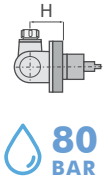


Radial

80 BAR



Adjustable



80 BAR

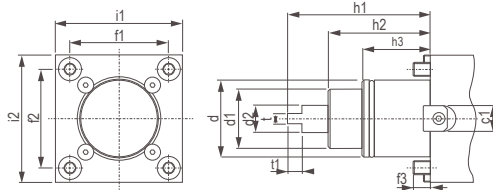
### BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A03	25	Max 57,2	35	8000	<del>1.002</del>	839
	99.DS.A04	25	Max 57,2	35	8000	<del>1.144</del>	929
55	99.DS.A01	25	Max 57,2	40	8000	<del>1.323</del>	899
	99.DS.A02	25	Max 57,2	40	8000	<del>1.206</del>	979
65	99.DS.A41	32	Max 72,5	70	6000	<del>1.236</del>	1.049
	99.DS.A42	32	Max 72,5	70	6000	<del>1.422</del>	1.179
75	99.DS.A34	40	Max 90,2	100	6000	<del>1.453</del>	1.249
	99.DS.A35	40	Max 90,2	100	6000	<del>1.669</del>	1.399

BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A07C	25	65	35	8000	<del>1.768</del>	1.499
	99.DS.A08C	25	65	35	8000	<del>2.126</del>	1.799
55	99.DS.A11C	25	70	40	8000	<del>1.978</del>	1.599
	99.DS.A12C	25	70	40	8000	<del>2.337</del>	1.899
65	99.DS.A51C	32	72	70	6000	<del>2.077</del>	1.699
	99.DS.A52C	32	72	70	6000	<del>2.460</del>	1.999
75	99.DS.A38C	40	60	100	6000	<del>3.214</del>	2.649
	99.DS.A39C	40	60	100	6000	<del>3.857</del>	3.099

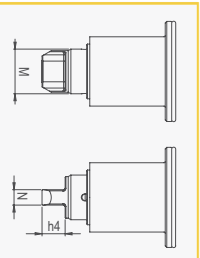
BMT	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A16	20	65	15	8000	<del>4.561</del>	3.899
	99.DS.A17	20	65	15	8000	<del>5.933</del>	4.699
55	99.DS.A23	20	65	15	8000	<del>4.561</del>	3.899
	99.DS.A66	20	65	15	8000	<del>5.933</del>	4.699
65	99.DS.A64	25	75	25	6000	<del>5.068</del>	4.299
	99.DS.A65	25	75	25	6000	<del>6.551</del>	5.199
75	99.DS.A47	25	75	25	6000	<del>5.068</del>	4.299
	99.DS.A48	25	75	25	6000	<del>6.551</del>	5.199

Both direction of rotation to machine spindle available\*



BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2	h4	N	ØM
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5	-	-	-
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5	9,5	8	29
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14	15	10	29
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15	-	-	-
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20	-	-	-

Bigger Tenon



### SPECIAL OFFER ON THE NEW RANGE OF DRIVEN TOOLS BIMU 2022

**Mazak** QTN3

QUICK TURN NEXUS QTN 300 / 350 / 400 / 450 - SQT 28 / 30 - 300



Off-set Axis

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A71	40	145	100	4000	<del>3.223</del>	3.000
99.MZ.A72	40	145	100	4000	<del>3.525</del>	3.200



Radial

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A75	40	160	100	4000	<del>3.324</del>	3.100
99.MZ.A81	40	160	100	4000	<del>3.828</del>	3.500

**LOKUMA** VDI40

OKUMA CAPTAIN L370 M - ES L110 M - GENOS L300, L3000-E M/MY (VDI40)  
LB 300 MW - LB/LU 300 MY - LB/LU 300, 3000 M (VDI40)



Axial

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A18	32	98,6	70	6000	<del>1.890</del>	1.499
99.OK.A23	32	98,6	70	6000	<del>2.393</del>	1.899



Radial

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A19	32	70	60	6000	<del>3.274</del>	2.549
99.OK.A25	32	70	60	6000	<del>4.030</del>	3.149

**TAKISAWA** BMT60

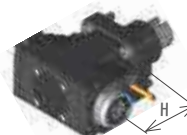
EX 380/310/508/510/708/710/910 - EX 2000 M/Y - TC 350 MC - TT 350 MC - NEX 108/110/908/910 - LA 200/250 M/Y - LA 250 YS (15 stations) - FX 800 - MX 800 - VTL 450 M - LX 2500 M/Y



Axial

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A12	32	93	50	6000	<del>1.455</del>	1.149
99.TK.A13	32	93	50	6000	<del>2.148</del>	1.699



Radial

80 BAR

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A02	32	90	50	6000	<del>3.047</del>	2.399
99.TK.A05	32	90	50	6000	<del>3.235</del>	2.549



A wide range of driven tools with an unbeatable price / quality ratio

# DRIVEN TOOL HOLDERS

MADE IN ITALY



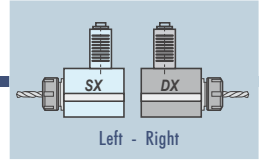
**2**  
YEARS WARRANTY

REDUCTION UP TO  
**20%**



Expiration 31st of July 2023

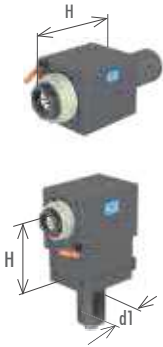
## DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



### DIN 5480

#### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8003	25	66	32	6000	<del>890</del>	779
	99.ST.8011	25	66	32	6000	<del>1.150</del>	979
40	99.ST.8005	32	95	63	6000	<del>1.113</del>	999
	99.ST.8013	32	95	63	6000	<del>1.455</del>	1.229

Direction of rotation same as machine spindle

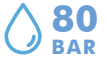
30	99.ST.8030	25	55	32	6000	<del>1.869</del>	1.599
	99.ST.8038	25	55	32	6000	<del>2.151</del>	1.829
40	99.ST.8033	32	100	63	6000	<del>2.365</del>	1.999
	99.ST.8041	32	100	63	6000	<del>2.716</del>	2.299

Direction of rotation opposite to machine spindle

### DIN 5482

#### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8201	25	94	32	6000	<del>839</del>	779
	99.ST.8207	25	94	32	6000	<del>1.127</del>	979
40	99.ST.8203	32	115	63	5000	<del>1.010</del>	899
	99.ST.8208	32	115	63	5000	<del>1.307</del>	1.129

Direction of rotation same as machine spindle

30	99.ST.8217	25	55	32	6000	<del>1.684</del>	1.449
	99.ST.8223	25	55	32	6000	<del>1.966</del>	1.699
40	99.ST.8220	32	100	63	5000	<del>2.017</del>	1.699
	99.ST.8226	32	100	63	5000	<del>2.359</del>	1.999

Direction of rotation opposite to machine spindle



#### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0003	25	94	32	6000	<del>868</del>	779
	99.BF.0010	25	94	32	6000	<del>1.158</del>	979
40	99.BF.0005	32	117	63	5000	<del>1.047</del>	929
	99.BF.0011	32	115	63	5000	<del>1.350</del>	1.179

Direction of rotation same as machine spindle

30	99.BF.0021	25	55	32	6000	<del>1.729</del>	1.499
	99.BF.0027	25	55	32	6000	<del>2.025</del>	1.749
40	99.BF.0024	32	100	63	5000	<del>2.077</del>	1.749
	99.BF.0030	32	100	63	5000	<del>2.433</del>	2.049

Direction of rotation opposite to machine spindle

### DIN 1809

#### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0903	25	94	32	6000	<del>839</del>	779
	99.DP.0910	25	94	32	6000	<del>1.127</del>	979
40	99.DP.0905	32	115	63	5000	<del>1.010</del>	879
	99.DP.0911	32	115	63	5000	<del>1.307</del>	1.129

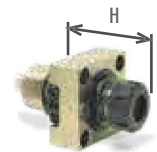
Direction of rotation same as machine spindle

30	99.DP.0919	25	55	32	6000	<del>1.684</del>	1.449
	99.DP.0925	25	55	32	6000	<del>1.966</del>	1.699
40	99.DP.0922	32	100	63	5000	<del>2.017</del>	1.699
	99.DP.0928	32	100	63	5000	<del>2.359</del>	1.999

Direction of rotation opposite to machine spindle



#### NEW BMT 55 RANGE OUT OF CATALOGUE NICKEL PLATING SOLID BODY



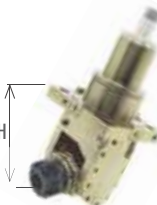
d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A01	10.57.88.00	25	70	47	6.000	699
	99.BG.A02	T.134-00061	32	70	47	6.000	699
	99.BG.A03	T.134-00071	32	70	47	6.000	949

Direction of rotation same as machine spindle



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A05	10.57.87.00	25	70	47	6.000	1.249
	99.BG.A06	T.134-00062	32	70	47	6.000	1.249
	99.BG.A07	T.134-00072	32	70	47	6.000	1.649
	99.BG.A08	T.134-00076	25	100	47	6.000	1.399
	99.BG.A09	T.134-00077	32	100	47	6.000	1.399
	99.BG.A10	T.134-00088	32	100	47	6.000	1.649

Direction of rotation same as machine spindle



d1	Code	Biglia Code	ER	H	Nm	Rpm	SPECIAL PRICE €
55	99.BG.A15	T.134-00025	16	60	16	6.000	2.849
	99.BG.A16	T.134-00057	20	60	16	6.000	2.849

Direction of rotation same as machine spindle



#### NLX 1500-2000-2500-3000 12 Positions NZX 12 Positions



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.G59	32	86,2÷89,9	60	10.000	<del>1.212</del>	999
99.MS.G60	32	86,2÷89,9	60	10.000	<del>1.793</del>	1.429
99.MS.G62	40	88,5÷92	60	10.000	<del>1.212</del>	999
99.MS.G63	40	88,3÷92	60	10.000	<del>1.793</del>	1.429

99.MS.A72	32	Max 90	60	10.000	<del>2.596</del>	2.099
99.MS.A73	32	Max 90	60	10.000	<del>2.985</del>	2.349
99.MS.A76	40	90	60	10.000	<del>2.596</del>	2.099
99.MS.A77	40	90	60	10.000	<del>2.985</del>	2.349

Both direction of rotation to machine spindle available\*

#### NZ 1500-2000-3100- 3150-3200 16 Positions



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A101	25	80,6÷84,3	50	12.000	<del>1.212</del>	1.049
99.MS.A102	25	80,6÷84,3	50	12.000	<del>1.793</del>	1.479
99.MS.A103	32	85,5÷89,2	50	12.000	<del>1.212</del>	1.049
99.MS.A104	32	85,5÷89,2	50	12.000	<del>1.793</del>	1.479

Direction of rotation same as machine spindle



99.MS.A106	25	85	50	12.000	<del>2.596</del>	2.099
99.MS.A107	25	85	50	12.000	<del>2.985</del>	2.349
99.MS.A108	32	85	50	12.000	<del>2.596</del>	2.099
99.MS.A109	32	85	50	12.000	<del>2.985</del>	2.349

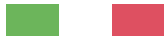
Direction of rotation opposite to machine spindle



A wide range of driven tools with an unbeatable price / quality ratio

# DRIVEN TOOL HOLDERS

MADE IN ITALY



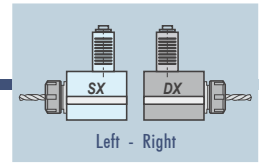
**2**  
YEARS WARRANTY

REDUCTION UP TO  
**37%**



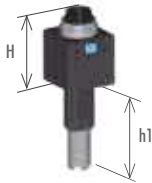
Expiration 31st of July 2023

## DRIVEN TOOLS FOR CNC LATHES - UPGRADE YOUR LATHE AND BOOST PRODUCTIVITY!



### VDI 40

**80 BAR**



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590082	32	75	117,5	63	6000	<del>917</del>	<b>749</b>
99.HA.590082B	32	75	117,5	63	6000	<del>1.144</del>	<b>899</b>
99.HA.590083	32	75	104,8	63	6000	<del>917</del>	<b>749</b>
99.HA.590083B	32	75	104,8	63	6000	<del>1.144</del>	<b>899</b>
99.HA.596352	32	75	130,25	63	6000	<del>917</del>	<b>749</b>
99.HA.596352B	32	75	130,25	63	6000	<del>1.144</del>	<b>899</b>

Direction of rotation same as machine spindle



\* Presa di moto intercambiabile per le varie tipologie di torrette Haas

**80 BAR**



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590084	32	75	117,5	63	6000	<del>1.721</del>	<b>1.349</b>
99.HA.590084B	32	75	117,5	63	6000	<del>2.174</del>	<b>1.699</b>
99.HA.590085	32	75	104,8	63	6000	<del>1.721</del>	<b>1.349</b>
99.HA.590085B	32	75	104,8	63	6000	<del>2.174</del>	<b>1.699</b>
99.HA.596353	32	75	130,25	63	6000	<del>1.721</del>	<b>1.349</b>
99.HA.596353B	32	75	130,25	63	6000	<del>2.174</del>	<b>1.699</b>

Direction of rotation same as machine spindle



### QTN2 12 Positions

QUICK TURN NEXUS QTN 200/250  
SUPER QUADREX TURN SQT 15/18 - 200/250

**80 BAR**



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A58	32	116,2÷120	80	6000	<del>2.418</del>	<b>1.549</b>
99.MZ.A59	32	116,2÷120	80	6000	<del>2.922</del>	<b>2.100</b>

Direction of rotation opposite to machine spindle



99.MZ.A65	32	130	80	6000	<del>2.619</del>	<b>1.649</b>
99.MZ.A66	32	130	80	6000	<del>2.821</del>	<b>1.949</b>



### SMART QTS1 - BMT68

QUICK TURN SMART QTS 100M / 200M  
QT COMPACT 100M - 200M - 300M

**80 BAR**



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A03	32	Max 70	60	6000	<del>1.914</del>	<b>1.399</b>
99.MZ.A06	32	Max 70	60	6000	<del>2.317</del>	<b>1.849</b>

Direction of rotation opposite to machine spindle



99.MZ.A09	32	80	60	6000	<del>2.619</del>	<b>1.949</b>
99.MZ.A10	32	80	60	6000	<del>2.821</del>	<b>2.299</b>



045: WT100 -TW1

054: WT100 -TW1

**80 BAR**



d1	Code	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO SPECIALE €
45	99.MY.A02	25	53,9÷57,6	35	6000	<del>828</del>	<b>749</b>
	99.MY.A03	25	53,9÷57,6	35	6000	<del>992</del>	<b>899</b>
54	99.MY.A09	32	75,7÷79,4	60	6000	<del>964</del>	<b>849</b>
	99.MY.A10	32	75,7÷79,4	60	6000	<del>1.106</del>	<b>949</b>

Direction of rotation opposite to machine spindle



45	99.MY.A05	25	65	35	6000	<del>1.462</del>	<b>1.249</b>
	99.MY.A06	25	65	35	6000	<del>1.757</del>	<b>1.649</b>
54	99.MY.A11	32	75	60	6000	<del>1.813</del>	<b>1.549</b>
	99.MY.A12	32	75	60	6000	<del>2.142</del>	<b>1.849</b>



BMT44 WT100 -TW1

BMT55 SUPER NTJ-NTJX / NTM 3 / TMC 18 / TW10 / SC150-250 / WT150-250 / WTW 150 / WTS 150 / WT100

**80 BAR**



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.NK.A40	25	Max 57,2	40	6000	<del>918</del>	<b>799</b>
	99.NK.A43	25	Max 57,2	40	6000	<del>1.049</del>	<b>899</b>
55	99.NK.A03	32	68,5÷72,2	63	6000	<del>964</del>	<b>849</b>
	99.NK.A04	32	68,5÷72,2	63	6000	<del>1.485</del>	<b>1.299</b>

Direction of rotation opposite to machine spindle



45	99.NK.A50	25	60	40	6000	<del>1.627</del>	<b>1.399</b>
	99.NK.A53	25	60	40	6000	<del>1.949</del>	<b>1.699</b>
55	99.NK.A13	32	55	63	6000	<del>1.813</del>	<b>1.549</b>
	99.NK.A14	32	55	63	6000	<del>2.445</del>	<b>2.099</b>



BMT60: SPACE TURN LB 200EX / LB 2500EX / LB3000EX / GENOS SERIES L300-MW / MULTUS U3000 / U40007 / LU3000EX M / MY

**80 BAR**



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
60	99.OK.A80	32	Max 79	60	6000	<del>1.637</del>	<b>1.299</b>
	99.OK.A81	32	Max 79	60	6000	<del>2.078</del>	<b>1.599</b>

Direction of rotation same as machine spindle



60	99.OK.A82	32	70	60	6000	<del>2.959</del>	<b>2.299</b>
	99.OK.A83	32	70	60	6000	<del>3.525</del>	<b>2.749</b>

Direction of rotation opposite to machine spindle



BMT65: M06D / M06SD / M06SY / M08SD / M08SY

**80 BAR**



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TS.A01	25	MAX 60	40	8000	<del>1.512</del>	<b>1.199</b>
99.TS.A02	25	MAX 60	40	8000	<del>2.078</del>	<b>1.649</b>

Direction of rotation same as machine spindle



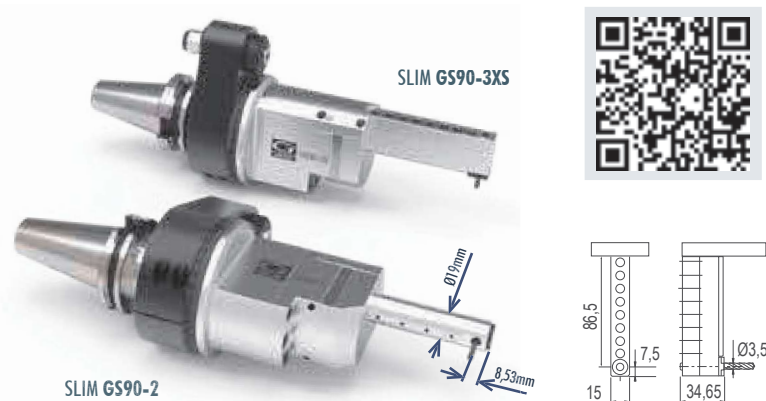
99.TS.A08	25	65	40	8000	<del>2.455</del>	<b>1.949</b>
99.TS.A09	25	65	40	8000	<del>3.021</del>	<b>2.449</b>



A wide range of driven tools with an unbeatable price / quality ratio



## FIND OUT ALL NEW SERIE OF THE GERARDI CLASSIC LINE ANGLE HEAD



**NEW** CLASSIC LINE ATC  
**SLIM**

EXTREMELY COMPACT DIMENSION,  
UNCOMPARABLE PERFORMANCES & RELIABILITY

**SPECIAL LENGHT**

thanks to the cascade of modular straight-tooth gears

**SPECIFIC COLLETS**

for tools with  $\phi$  from 1mm to 3,5mm

**MICRO MACHINING**

very close to the bottom or the side of the workpiece

**NEW** CLASSIC LINE ATC  
**MINI**

ALLOW MACHINING IN SPACES,  
IMPOSSIBLE TO REACH

**MACHINING IN REDUCED DIAMETERS**

tool diameter  $\phi 1,6 - \phi 3mm$

**4 DIFFERENT TYPES OF 90° SPINDLES AVAILABLE**

RA-100 / RA-200  
IC-300 / MFC-300S

**INCREASE THE TOTAL LENGTH**

Thanks to the extension



**NEW** SELF-CENTERING VISE  
**MAXI GRIP**

SERRAGGIO AUTOCENTRANTE, DOPPIO O SINGOLO.  
MASSIMA STABILITÀ DI SERRAGGIO E VERSATILITÀ DI UTILIZZO!

**MAX COMPATIBILITY**

with our Zero-Points and with the most popular pallet change systems

**INSERTS GRIP**

ideal to clamp different type of materials

**DOUBLE CLAMP**

contemporaneo di due particolari di dimensioni differenti



**NEW** DOUBLE GUIDE SELF-CENTERING CHUCKS  
**DUO DUX**

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ALSO DURING HEAVY DUTY MACHININGS

**SPECIAL MODELS**

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