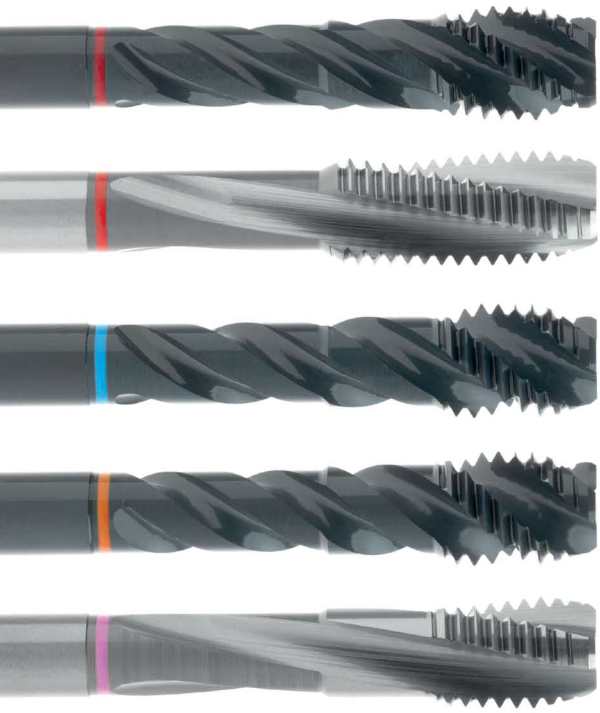
ADDA UTENSILI

ISO P M S



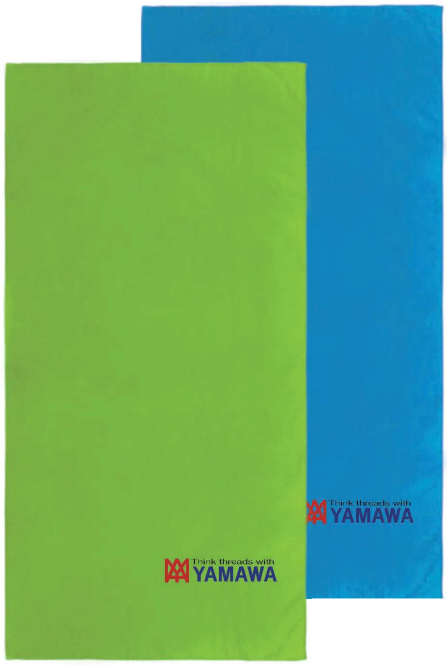


La migliore soluzione in base al materiale lavorato.

Scegli la qualità Yamawa e ricevi in omaggio un telo mare per ogni 300 € d'ordine (*)

Validità: dal 07/07 al 31/10/2025

(*) Prezzo netto riportato nel volantino



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Think threads with YAMAWA

FORO CIECO

	PH-SP	PM-SP	SP-VA	ZEN-B	ZET-B
	HSS-E OX	HSS-P	HSS-E OX	HSS-P OX	HSS-P NI
					
TCTR (tolleranza)	ISO2(6H)	ISO2X(6HX)	ISO2(6H)	ISO2X(6HX)	ISO2X(6HX)
THCHT (imbocco)	2.5P	2.75P	2.5P	3P	3P

Dimensioni (TD)	Passo (TP)	Punta Ø (mm)	Foro Ø (mm)	edp	€	edp	€	edp	€	edp	€	edp	€
M3	0.5	2.50	2.56	SD3.0GAEEX	**14,55**	SD3.0GBDPB	**15,48**	SD3.0GAGEX	**11,36**	SD3.0GBJPX	**22,34**	SD3.0GBIPN	**23,43**
M4	0.7	3.30	3.38	SD4.0IAEEX	**14,55**	SD4.0IBDPB	**15,48**	SD4.0IAGEX	**11,36**	SD4.0IBJPX	**22,34**	SD4.0IBIPN	**22,34**
M5	0.8	4.20	4.28	SD5.0KAEEX	**14,98**	SD5.0KBDPB	**15,73**	SD5.0KAGEX	**11,71**	SD5.0KBJPX	**23,10**	SD5.0KBIPN	**23,10**
M6	1	5.00	5.09	SD6.0MAEEX	**14,98**	SD6.0MBDPB	**15,85**	SD6.0MAGEX	**11,82**	SD6.0MBJPX	**23,10**	SD6.0MBIPN	**23,10**
M8	1.25	6.80	6.85	SD8.0NAEEX	**18,23**	SD8.0NBDPB	**18,87**	SD8.0NAGEX	**14,29**	SD8.0NBJPX	**28,86**	SD8.0NBIPN	**28,86**
M10	1.5	8.50	8.60	SD010OAEEX	**21,89**	SD010OBDPB	**22,52**	SD010OAGEX	**17,10**	SD010OBJPX	**34,70**	SD010OBIPN	**34,70**
M12	1.75	10.30	10.36	SG012PAEEX	**28,51**	SG012PBDPB	**26,54**	SG012PAGEX	**22,01**	SG012PBJPX	**45,04**	SG012PBIPN	**45,04**
M14	2	12	12.12	SG014QAEEX	**34,23**	SG014QBDPB	**31,90**	SG014QAGEX	**26,44**	SG014QBJPX	**56,87**	SG014QBIPN	**54,30**
M16	2	14	14.12	SG016QAEEX	**43,26**	SG016QBDPB	**40,27**	SG016QAGEX	**33,42**	SG016QBJPX	**68,72**	SG016QBIPN	**68,72**
M18	2.5	15.5	15.63	SG018RAEEX	**58,66**	SG018RBDPB	**50,42**	SG018RAGEX	**41,80**				
M20	2.5	17.5	17.63	SG020RAEEX	**66,33**	SG020RBDPB	**59,43**	SG020RAGEX	**49,31**				
M22	2.5	19.5	19.63	SG022RAEEX	**84,49**	SG022RBDPB	**72,29**	SG022RAGEX	**59,97**				
M24	3	21	21.13	SG024SAEEX	**90,87**	SG024SBDPB	**81,90**	SG024SAGEX	**67,95**				

	Vc (m/min)		Vc (m/min)		Vc (m/min)		Vc (m/min)		Vc (m/min)	
ISO P <900 N/mm²					★	<10				
ISO P 900 ÷1150 N/mm²	★	<8	★	<8						
ISO P 900 ÷1400 N/mm²			★	<6						
ISO M 1.4301-AISI 304, 1.4305-AISI 303					★	<10	★	5 ÷ 15		
ISO M 1.4401-AISI 316, Duplex							★	5 ÷ 10		
ISO S Ni <35 HRC							★	3 ÷ 10		
ISO S Ni >35 HRC									★	3 ÷ 6
ISO S Ti									★	3 ÷ 8

★ 1° scelta ☆ adatto

Per materiali di difficile lavorabilità quali acciai inossidabili, leghe a base di Nichel o leghe a base di Titanio, raccomandiamo di preparare il preforo al limite massimo consentito.

ADDA UTENSILI

Think threads with YAMAWA

MATERIAL SPECIFIC ACTION

FORO PASSANTE

	PM-PO		PO-VA		ZEN-P		ZET-P	
	HSS-P		HSS-E OX		HSS-P NX		HSS-P NI	
								
TCTR (tolleranza)	ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)	
THCHT (imbocco)	5.5P		4.5P		4.5P		5P	

Dimensioni (TD)	Passo (TP)	Punta Ø (mm)	Foro Ø (mm)	edp	€	edp	€	edp	€	edp	€
M3	0.5	2.50	2.56	PD3.0GBDPB	**13,50**	PD3.0GBGEX	**11,06**	PD3.0GBJPW	**22,46**	LD3.0GBIPN	**23,43**
M4	0.7	3.30	3.38	PD4.0IBDPB	**13,50**	PD4.0IBGEX	**11,06**	PD4.0IBJPW	**22,46**	LD4.0IBIPN	**23,43**
M5	0.8	4.20	4.28	PD5.0KBDPB	**14,05**	PD5.0KBGEX	**11,51**	PD5.0KBJPW	**23,10**	LD5.0KBIPN	**24,19**
M6	1	5.00	5.09	PD6.0MBDPB	**14,05**	PD6.0MBGEX	**11,62**	PD6.0MBJPW	**23,10**	LD6.0MBIPN	**23,10**
M8	1.25	6.80	6.85	PD8.0NBDPB	**16,62**	PD8.0NBGEX	**13,92**	PD8.0NBJPW	**28,86**	LD8.0NBIPN	**28,86**
M10	1.5	8.50	8.60	PD010OBDPB	**22,70**	PD010OBGEX	**16,66**	PD010OBJPW	**34,23**	LD010OBIPN	**36,42**
M12	1.75	10.30	10.36	PG012PBDPB	**25,92**	PG012PBGEX	**21,50**	PG012PBJPW	**45,04**	LG012PBIPN	**45,47**
M14	2	12	12.12	PG014QBDPB	**31,20**	PG014QBGEX	**25,88**	PG014QBJPW	**56,87**		
M16	2	14	14.12	PG016QBDPB	**39,30**	PG016QBGEX	**32,59**	PG016QBJPW	**71,96**	LG016QBIPN	**72,63**
M18	2.5	15.5	15.63	PG018RBDPB	**49,15**	PG018RBGEX	**40,77**				
M20	2.5	17.5	17.63	PG020RBDPB	**58,02**	PG020RBGEX	**48,15**				
M22	2.5	19.5	19.63	PG022RBDPB	**70,52**	PG022RBGEX	**58,50**				
M24	3	21	21.13	PG024SBDPB	**79,86**	PG024SBGEX	**66,28**				

	Vc (m/min)		Vc (m/min)		Vc (m/min)		Vc (m/min)	
ISO P <900 N/mm²			★	<10				
ISO P 900 ÷1150 N/mm²	★	<10						
ISO P 900 ÷1400 N/mm²	★	<6						
ISO M 1.4301-AISI 304, 1.4305-AISI 303			★	<10	★	5 ÷ 15		
ISO M 1.4401-AISI 316, Duplex					★	5 ÷ 10		
ISO S Ni <35 HRC					★	3 ÷ 10		
ISO S Ni >35 HRC					★	3 ÷ 6	★	3 ÷ 6
ISO S Ti							★	3 ÷ 8

★ 1° scelta ☆ adatto

Per materiali di difficile lavorabilità quali acciai inossidabili, leghe a base di Nichel o leghe a base di Titanio, raccomandiamo di preparare il preforo al limite massimo consentito.

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MATERIAL SPECIFIC ACTION

Scarica il catalogo Yamawa

Scarica l'App Yamawa

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JQA-QMA14664 JQA-EM3465

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